

# What happens when a motor fails?

When a motor fails, the user or owner faces three choices

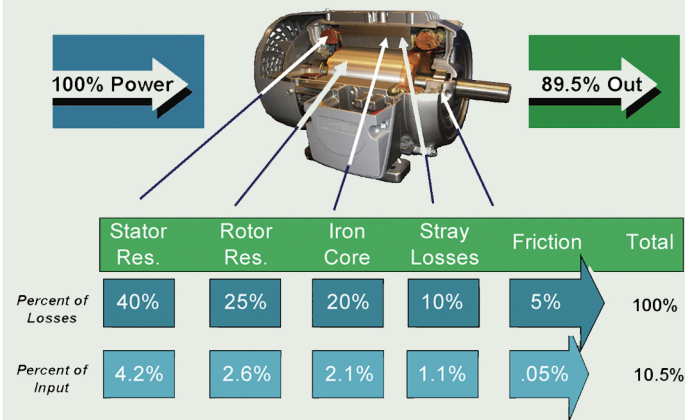
- To rewind to a lower efficiency
- To rewind and maintain the original efficiency
- To replace it with a new motor of Premium Efficiency® design

If the motor rewind resulted in the motor maintaining its original efficiency, it is commonly called a *GREEN REWIND*.

The Green Motors Practices Group (GMPG) is a non-profit organization that identifies, promotes and verifies only excellent member motor service centers. These companies are committed to consistently producing repair/rewinds that retain or improve reliability and efficiency and provide on-site motor driven systems assistance.

Increased electricity rates, higher replacement costs and a more competitive business climate leave motor users struggling to hold the line on costs while being tasked to improving overall reliability. Partner with GMPG service center members to ensure you get the most from your motor investment.

## Even the Best New Motors Lose Efficiency

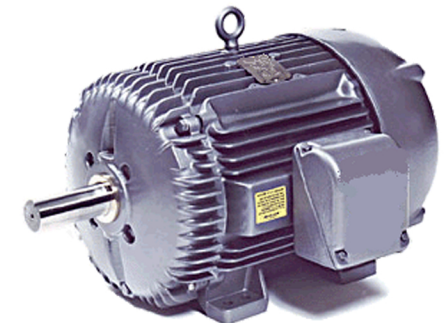


### Quality Rewinds

- Improve Motor Reliability
- Sustain Motor Efficiency



Green Motors Practices Group members maintain or improve even the best original efficiency and reliability when rewinding or rebuilding electric motors. How do you know your service center has pledged to follow our higher standards? Visit [www.greenmotors.org](http://www.greenmotors.org)



**GREEN MOTORS  
PRACTICES GROUP™**



*Incentives Now Available for  
GREEN REWINDS for NEMA  
hp-rated 15 hp - 500 hp*

HP Examples	Annual Savings Green Rewind @.05 per kWh	End User Incentive	First Year Savings
15	\$14	\$15	\$29
30	\$29	\$30	\$59
50	\$36	\$50	\$86
100	\$78	\$100	\$178
300	\$263	\$300	\$563
500	\$437	\$500	\$937

The mission of the Green Motors Practices Group is to retain efficiency and save you money.

*To find Electric Motor Service Centers Certified to offer GREEN REWINDS visit [www.greenmotors.org](http://www.greenmotors.org)*

*“Key Advantages to the Green Motor Initiative”*

- Ensures Quality Rewinding
- Increases NEMA Premium® Value
- Saves up to 40% of the Cost of New
- Contributes to Local Economy
- Recycles 98.5% of Motor Materials
- Uses Third Party Oversight Standards

**Green Motors Practices Group**

6485 W Interchange Lane, #110

Boise, ID 83709

Phone (503) 922-1743

Fax (503) 922-1629

email: [info@greenmotors.org](mailto:info@greenmotors.org)

website: [www.greenmotors.org](http://www.greenmotors.org)

*Craftsmen Saving Energy*



**GREEN MOTORS  
PRACTICES  
GROUP™**



**Excellent Motor Service Centers  
Pledging to Deliver  
World-Class Motor Services**

- Advancing Driven Systems
- Furthering Efficiencies
- Improving Reliability